

COATINGS MANAGEMENT CORPORATION

AN ISO9001:2015 REGISTERED COMPANY

SPECIFICATION LISTING

THE FOLLOWING IS A PARTIAL LISTING OF THE SPECIFICATIONS THAT COATINGS MANAGEMENT CORPORATION IS CAPABLE OF PROCESSING TO. IF YOU REQUIRE A FINISH THAT IS NOT LISTED, PLEASE CONTACT THE ESTIMATING DEPARTMENT AT ((734) 483-5767) FOR MORE UP TO DATE INFORMATION ON OUR CAPABILITIES.

ORGANIZATION	SPEC.	DESCRIPTION	THICK.	COLOR	SALT SPRAY WHITE	RED
AKEBONO	AES G 2501	HYDROGEN EMBRITTLEMENT				
AKEBONO	AES G 304-13	ELECTROPLATED COATINGS OF ZINC AND ZINC ALLOYS ON IRON AND STEEL SURFACES				
	PE-ZN5	ZINC PLATING, 5UM	5UM		72	144
	PE-ZN8	ZINC PLATING, 8UM	8UM		72	240
	PE-ZNNI8	ZINC NICKEL PLATING, 8UM	8UM		192	1200
	PE-NZNI8V	ZINC NICKEL PLATING FOR GALVANIZED STEEL, 8UM	8UM		72	240
AKEBONO	AES G 350-1-U	ELECTROPLATED COATINGS OF ZINC AND ZINC ALLOYS ON IRON AND STEEL SURFACES				
	ZN5/BK	ZINC PLATED, 5UM, BLACK TRIVALENT	5UM	BLACK	72	144
	ZN8/BK	ZINC PLATED, 8UM, BLACK TRIVALENT	8UM	BLACK	72	192
	ZN8/CR3	ZINC PLATED, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	288
	ZN-NI8/CR3	ZINC NICKEL PLATED, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	240
ASTM	B545	ELECTRODEPOSITED COATINGS OF TIN				
	CLASS A	MILD SERVICE CONDITIONS WHERE THE SIGNIFICANT SURFACE IS SHIELDED	2.5UM	SILVER	N/A	
	CLASS B	MILD SERVICE CONDITIONS	5UM	SILVER	N/A	
	CLASS C	MODERATE EXPOSURE CONDITIONS, USUALLY INDOORS	10UM	SILVER	N/A	
	CLASS D	SEVERE SERVICE, INCLUDING EXPOSURE TO DAMPNES AND MILD CORROSION	20UM	SILVER	N/A	
	CLASS E	VERY SEVERE SERVICE CONDITIONS, INCLUDING ELEVATED TEMPERATURES	30UM	SILVER	N/A	
	CLASS F	SIMILAR TO CLASS A, BUT FOR SHORTER TERM CONTACT APPLICATIONS	1.5UM	SILVER	N/A	
ASTM	B633	ELECTRODEPOSITED COATINGS OF ZINC ON IRON AND STEEL				
	SC 1	MILD	5UM			
	SC 2	MODERATE	8UM			
	SC 3	SEVERE	12UM			
	SC 4	VERY SEVERE	25UM			
	TYPE I	AS PLATED WITHOUT SUPPLEMENTARY TREATMENT		SILVER		
	TYPE II	WITH COLORED CHROMATE CONVERSION COATINGS		YELLOW*	96	
	TYPE III	WITH COLORLESS CHROMATE CONVERSION COATINGS		SILVER	12	
	TYPE IV	WITH PHOSPHATE CONVERSION COATING		GRAY		
	TYPE V	WITH COLORLESS PASSIVATE		CLEAR	72	
	TYPE VI	WITH COLORED PASSIVATE		BLACK	120	
ASTM	B689	ELECTROPLATED ENGINEERING NICKEL COATINGS				
	CLASS 5	THICKNESS 5 MICROMETERS	5UM	SILVER		
	CLASS 25	THICKNESS 25 MICROMETERS	25UM	SILVER		
	CLASS 50	THICKNESS 50 MICROMETERS	50UM	SILVER		
	CLASS 100	THICKNESS 100 MICROMETERS	100UM	SILVER		
	CLASS 200	THICKNESS 200 MICROMETERS	200UM	SILVER		
	X	THICKNESS AS SPECIFIED	TBD	SILVER		
	TYPE 1	NICKEL ELECTROPLATED FROM SOLUTIONS NOT CONTAINING HARDENERS, BRIGHTENERS OR STRESS CONT.		SILVER		
	TYPE 2	NICKEL ELECTRODEPOSITS USED AT MODERATE TEMPERATURES CONTAINING COMPOUNDS THAT INCREASES.		SILVER		
	TYPE 3	NICKEL ELECTRODEPOSITS USED AT ELEVATED TEMPERATURES CONTAINING COMPOUNDS THAT INCREASE H.		SILVER		
ASTM	B733	AUTOCATALYTIC (ELECTROLESS) NICKEL-PHOSPHOROUS COATINGS ON METAL				
	SC 0	MINIMUM THICKNESS	1UM	SILVER		
	SC 1	LIGHT SERVICE	5UM	SILVER		
	SC 2	MILD SERVICE	13UM	SILVER		
	SC 3	MODERATE SERVICE	25UM	SILVER		
	SC 4	SEVERE SERVICE	75UM	SILVER		
	TYPE I	NO REQUIREMENT FOR PHOSPHORUS		SILVER		
	TYPE II	1 - 3% PHOSPHORUS		SILVER		
	TYPE III	2 - 4% PHOSPHORUS		SILVER		
	TYPE IV	5 - 8% PHOSPHORUS		SILVER		
	TYPE V	10% - PHOSPHORUS		SILVER		

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<u>ORGANIZATION</u>	<u>SPEC.</u>	<u>DESCRIPTION</u>	<u>THICK.</u>	<u>COLOR</u>	<u>SALT SPRAY</u> <u>WHITE</u>	<u>RED</u>	
ASTM	B841	ELECTRODEPOSITED COATINGS OF ZINC NICKEL ALLOY DEPOSITS					
	CLASS 1	DEPOSITS HAVING 5 - 12% NICKEL, THE BALANCE BEING ZINC					
	GRADE 5	THICKNESS 5 MICROMETERS	5UM				
	GRADE 8	THICKNESS 8 MICROMETERS	8UM				
	GRADE 10	THICKNESS 10 MICROMETERS	10UM				
	TYPE A	WITH COLORLESS CHROMATE CONVERSION COATINGS		SILVER	20		
	TYPE B	WITH YELLOW CHROMATE CONVERSION COATING		YELLOW	120		
	TYPE C	WITH BRONZE CHROMATE CONVERSION COATING		BRONZE	180		
TYPE D	WITH BLACK CHROMATE CONVERSION COATING		BLACK	100			
TYPE E	ANY OF THE ABOVE TYPES PLUS ORGANIC TOPCOAT		TBD				
ASTM	B842	ELECTRODEPOSITED COATINGS OF ZINC IRON ALLOY DEPOSITS					
	CLASS 1	DEPOSITS HAVING APPROXIMATELY 99% ZINC MASS, BALANCE IRON					
	GRADE 6	THICKNESS 6 MICROMETERS	6UM				
	GRADE 12	THICKNESS 12 MICROMETERS	12UM				
	GRADE 18	THICKNESS 18 MICROMETERS	18UM				
	TYPE A	ZINC IRON WITH BLACK CHROMATE CONVERSION COATING		BLACK	300		
TYPE B	ZINC IRON WITH IRIDESCENT YELLOW CHROMATE CONVERSION COATING		YELLOW	210			
ASTM	B850	POST COATING TREATMENTS OF STEEL FOR REDUCING THE RISK OF HYDROGEN EMBRITTLEMENT					
BMW	GS90010-1	TYPES OF SURFACE PROTECTION FOR METALLIC MATERIALS					
	ZNNI SI	ZINC NICKEL PLATING, 6UM, CLEAR TRIVALENT	6UM	CLEAR		720	
	ZN S2	ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR		480	
	ZNT	ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR		240	
	ZNFE SW	ZINC IRON PLATING, 5UM, BLACK TRIVALENT	5UM	BLACK		480	
	ZNFE SI	ZINC IRON PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR		480	
	ZNNI SI	ZINC NICKEL PLATING, 6UM, CLEAR TRIVALENT	6UM	CLEAR		720	
	ZNNIV SI	ZINC NICKEL PLATING, 6UM, CLEAR TRIVALENT	6UM	CLEAR		720	
	ZNNIV SW	ZINC NICKEL PLATING, 6UM, BLACK TRIVALENT	6UM	BLACK		720	
	ZNS3	ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR		720	
	ZNNID SW	ZINC NICKEL PLATING, 12UM, BLACK TRIVALENT	12UM	BLACK		720	
	ZNNID SI	ZINC NICKEL PLATING, 12UM, CLEAR TRIVALENT	12UM	CLEAR		720	
	CHRYSLER	PS-PLATING	ZINC ELECTROPLATED COATINGS				
	CHRYSLER	PS-79	STANDARD METAL PARTS				
		CODE 15	4UM ZINC COAT	4UM			24
CODE 30		8UM ZINC COAT	8UM			56	
CODE 50		13UM ZINC COAT	13UM			96	
CHRYSLER	PS-4220	HARDENED STEEL PARTS					
	CODE 15	4UM ZINC COAT, WITH MANDATORY BAKE	4UM			24	
	CODE 30	8UM ZINC COAT, WITH MANDATORY BAKE	8UM			56	
	CODE 50	13UM ZINC COAT, WITH MANDATORY BAKE	13UM			96	
CHRYSLER	PS-80	ZINC PHOSPHATE COATING					
PS-80 UNOILED	UNOILED ZINC PHOSPHATE COATING 100-300MG ???					72	
CHRYSLER	PS-1207	CHROMATE TYPE CONVERSION COATING FOR ZINC AND ZINC ALLOY COATED PARTS					
CHRYSLER	PS-1714	LIGHT WEIGHT PHOSPHATE COATING (200-400mg/sq-ft)					
CHRYSLER	PS-5009	ELECTROLESS NICKEL PLATING					
TYPE A	1-4% PHOSPHORUS						

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ORGANIZATION	SPEC.	DESCRIPTION	THICK.	COLOR	SALT SPRAY	
					WHITE	RED
	TYPE B	5-9% PHOSPHORUS				
	TYPE C	10-13% PHOSPHORUS				
	CODE 0	MINIMUM SERVICE 1UM	1UM			
	CODE 1	LIGHT SERVICE 5UM	5UM			
	CODE 2	MILD SERVICE 13UM	13UM			
	CODE 3	MODERATE SERVICE 25UM	25UM			
	CODE 4	SEVER SERVICE 75UM	75UM			
	CLASS 1	NO HEAT TREATMENT, AS PLATED				48
	CLASS 2	TYPE A (1-4%) PHOSPHORUS				48
	CLASS 3	TYPE B (5-9%) PHOSPHORUS				48
	CLASS 4	TYPE C (10-13%) PHOSPHORUS				48
	CLASS 5	HYDROGEN EMBRITTLEMENT AND ADHESION ON STEEL				48
	CLASS 6	ADHESION (CARURIZED STEEL, AGE HARDENED ALUMINUM)				48
CHRYSLER	PS-7232	CATHODIC ELECTROCOAT	13UM			
CHRYSLER	PS-8955	ZINC ALLOY ELECTRODEPOSITED COATINGS				
	ZN-NI CODE 20	ZINC NICKEL ALLOY, 5UM, CLEAR TRIVALENT COATING	5UM	CLEAR	144	780
	ZN-NI CODE 20	ZINC NICKEL ALLOY, 5UM, BLACK TRIVALENT COATING	5UM	BLACK	144	780
	ZN-NI CODE 30	ZINC NICKEL ALLOY, 8UM, CLEAR TRIVALENT COATING	8UM	CLEAR	144	864
	ZN-NI CODE 30	ZINC NICKEL ALLOY, 8UM, BLACK TRIVALENT COATING	8UM	BLACK	144	864
	ZN-NI-HA CODE 20	ZINC HIGH NICKEL ALLOY, 5UM CLEAR TRIVALENT COATING	5UM	CLEAR	240	1000
	ZN-NI-HA CODE 20	ZINC HIGH NICKEL ALLOY, 5UM BLACK TRIVALENT COATING	5UM	BLACK	240	1000
	ZN-NI-HA CODE 30	ZINC HIGH NICKEL ALLOY, 8UM CLEAR TRIVALENT COATING	8UM	CLEAR	240	1200
	ZN-NI-HA CODE 30	ZINC HIGH NICKEL ALLOY, 8UM BLACK TRIVALENT COATING	8UM	BLACK	240	1200
	ZN-FE CODE 20	ZINC IRON ALLOY, 5UM, CLEAR TRIVALENT COATING	5UM	CLEAR	120	288
	ZN-FE CODE 20	ZINC IRON ALLOY, 5UM, BLACK TRIVALENT COATING	5UM	BLACK	120	288
	ZN-FE CODE 30	ZINC IRON ALLOY, 8UM, CLEAR TRIVALENT COATING	8UM	CLEAR	120	432
	ZN-FE CODE 30	ZINC IRON ALLOY, 8UM, BLACK TRIVALENT COATING	8UM	BLACK	120	432
CHRYSLER	PS-8956	CONDUCTIVE PLATED COATING FOR ELECTRICAL CONNECTORS AND CORROSION PROTECTION				
	PS-8956-E	ELECTROPLATED TIN ZINC				
	CODE 20	5UM	5UM		120	300
	CODE 30	8UM	8UM		120	400
	CODE 40	10UM	10UM		120	500
	CODE 50	13UM	13UM		120	600
CHRYSLER	PS-9500	HYDROGEN EMBRITTLEMENT RELIEF				
CUMMINS	74018	COATING, ELECTROLYTIC ZINC				
		ZINC PLATING, IF IN ACCORDANCE WITH ASTM B 117, 8UM	8UM			
CUMMINS	74052	ZINC NICKEL, CHROMATED				
		ZINC NICKEL PLATED, IF IN ACCORDANCE WITH ASTM B B659, 8UM MIN	8UM			
DELPHI	DX150100	CORROSION PROTECTIVE COATINGS - ZINC ALLOY PLATING				
	DX150104	ZINC NICKEL		YELLOW		500
	DX150105	ZINC NICKEL		CLEAR		240
	DX150106	ZINC IRON		BLACK		288
	DX150107	ZINC IRON		YELLOW		288
	DX150108	TIN ZINC		YELLOW		N/A
DELPHI	DX551200	CORROSION PROTECTIVE COATINGS - HEXAVALENT CHROMIUM FREE ZINC PLATING				
	DX551201	3U24/0	3UM	N/A	N/A	24
	DX551202	6U48/0	6UM	N/A	N/A	48
	DX551203	9U72/0	9UM	N/A	N/A	72

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					WHITE		
	DX551204	12U96/0	12UM	N/A	N/A		96
	DX551205	8K96/24	8UM	CLEAR		24	96
	DX551206	15K240/24	15UM	CLEAR		24	240
	DX551207	8K240/96G	8UM	CLEAR		96	240
	DX551208	8K360/120G	8UM	CLEAR		120	360
	DX551209	8K480/240G	8UM	CLEAR		240	480
	DX551210	8K72/48	8UM	CLEAR		48	72
	DX551211	8K240/120T	8UM	CLEAR		120	240
	DX551212	9K168/120G	9UM	CLEAR		120	168
	DX551213	12K240/120G	12UM	CLEAR		120	240
	DX551214	8K500/96GW	8UM	CLEAR		96	500
	DX551215	9K120/48G	9UM	CLEAR		48	120
	DX551216	9D168/120G	9UM	YELLOW		120	168
	DX551217	9K168/120G	9UM	CLEAR		120	168
	DX551218	12K240/120	12um	CLEAR		120	240
	DX551219	8K72/24	8UM	CLEAR		24	72
	DX551220	8K96/48	8UM	CLEAR		48	96
	DX551221	3K32/8	3UM	CLEAR		8	32
	DX551222	3K24/8	3UM	CLEAR		8	24
DELPHI	DX551300	CORROSION PROTECTIVE COATINGS - ZINC ALLOY PLATING (HEXAVALENT CHROMIUM FREE)					
	DX551302	ZINC IRON		CLEAR			600
	DX551303	ZINC NICKEL		CLEAR			600
	DX551305	ZINC IRON		BLACK			500
DIN	50979	ELECTROPLATED ZINC AND ZINC ALLOY COATINGS					
	ZN/CN/T0	ZINC PLATED, 5UM, CLEAR TRIVALENT	5UM	CLEAR		120	192
		ZINC PLATED, 8UM, CLEAR TRIVALENT	8UM	CLEAR		120	264
		ZINC PLATED, 12UM, CLEAR TRIVALENT	12UM	CLEAR		120	336
	ZN/CN/T2	ZINC PLATED, 5UM, CLEAR TRIVALENT, AND TOPCOAT	5UM	CLEAR		168	264
		ZINC PLATED, 8UM, CLEAR TRIVALENT, AND TOPCOAT	8UM	CLEAR		168	360
		ZINC PLATED, 12UM, CLEAR TRIVALENT, AND TOPCOAT	12UM	CLEAR		168	480
	ZNFE/CN/T0	ZINC IRON PLATED, 5UM, CLEAR TRIVALENT	5UM	CLEAR		168	240
		ZINC IRON PLATED, 8UM, CLEAR TRIVALENT	8UM	CLEAR		168	312
		ZINC IRON PLATED, 12UM, CLEAR TRIVALENT	12UM	CLEAR		168	384
	ZNFE/CN/T2	ZINC IRON PLATED, 5UM, CLEAR TRIVALENT, AND TOPCOAT	5UM	CLEAR		216	312
		ZINC IRON PLATED, 8UM, CLEAR TRIVALENT, AND TOPCOAT	8UM	CLEAR		216	408
		ZINC IRON PLATED, 12UM, CLEAR TRIVALENT, AND TOPCOAT	12UM	CLEAR		216	528
	ZNNI/CN/T0	ZINC NICKEL PLATED, 5UM, CLEAR TRIVALENT	5UM	CLEAR		192	600
		ZINC NICKEL PLATED, 8UM, CLEAR TRIVALENT	8UM	CLEAR		192	720
		ZINC NICKEL PLATED, 12UM, CLEAR TRIVALENT	12UM	CLEAR		192	720
	ZNNI/CN/T2	ZINC NICKEL PLATED, 5UM, CLEAR TRIVALENT, AND TOPCOAT	5UM	CLEAR		360	720
		ZINC NICKEL PLATED, 8UM, CLEAR TRIVALENT, AND TOPCOAT	8UM	CLEAR		360	720
		ZINC NICKEL PLATED, 12UM, CLEAR TRIVALENT, AND TOPCOAT	12UM	CLEAR		360	720
	ZNFE/FN/T2	ZINC IRON PLATED, 5UM, BLACK TRIVALENT, AND TOPCOAT	5UM	BLACK		168	264
		ZINC IRON PLATED, 8UM, BLACK TRIVALENT, AND TOPCOAT	8UM	BLACK		168	360
		ZINC IRON PLATED, 12UM, BLACK TRIVALENT, AND TOPCOAT	12UM	BLACK		168	480
	ZNNI/FN/T2	ZINC NICKEL PLATED, 5UM, BLACK TRIVALENT, AND TOPCOAT	5UM	BLACK		240	600
		ZINC NICKEL PLATED, 8UM, BLACK TRIVALENT, AND TOPCOAT	8UM	BLACK		240	720
		ZINC NICKEL PLATED, 12UM, BLACK TRIVALENT, AND TOPCOAT	12UM	BLACK		240	720
	ZNNI/FN/T0	ZINC NICKEL PLATED, 5UM, BLACK TRIVALENT	5UM	BLACK		72	600
		ZINC NICKEL PLATED, 8UM, BLACK TRIVALENT	8UM	BLACK		72	720
		ZINC NICKEL PLATED, 12UM, BLACK TRIVALENT	12UM	BLACK		72	720
DIN	EN 12476	PHOSPHATE CONVERSION COATINGS OF METAL					
	ZNPH	ZINC PHOSPHATE, 5 TO 10 G/IN2					

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		ZINC PHOSPHATE, 10 PLUG G/IN2				
FORD	ESB-M2P28-B	PAINT, FUNCTIONAL EXTERIOR PARTS-SEVERE DUTY (OBSOLETE - REPLACED BY WSS-M2P178-A)				
FORD	ESB-M2P29-B	PAINT, FUNCTIONAL EXTERIOR PARTS-MODERATE DUTY (OBSOLETE - REPLACED BY WSS-M2P178-A)				
FORD	ESB-M2P30-B	PAINT, FUNCTIONAL EXTERIOR PARTS-LIGHT DUTY (OBSOLETE - REPLACED BY WSS-M2P178-A)				
FORD	ESA-M64J19-B1	PAINT - WATER BORNE CATIONIC ELECTROCOAT PRIMER (OBSOLETE - REPLACED BY WSB-M64J28-A1/A4)				
FORD	ESB-M1P1-A	PLATING CADMIUM AND ZINC (OBSOLETE - REPLACED BY WSS-M1P85-A1/A3)				
	A	PLATE 13UM	13UM	YELLOW		144
	B	PLATE 9UM	9UM	YELLOW		96
	C	PLATE 9UM	9UM	CLEAR		48
	D	PLATE 4UM	4UM	CLEAR		24
FORD	ESB-M64J25-A1	PAINT - WATER BORNE CATIONIC ELECTROCOAT PRIMER (OBSOLETE - REPLACED BY WSB-M64J28-A1/A4)				
FORD	ESF-M1P3-A	PLATING CADMIUM AND ZINC (OBSOLETE - REPLACED BY WSS-M1P85-A1/A3)				
	ESF-M1P3-A	PLATE 13UM	13UM			96
	ESF-M1P4-A	PLATE 9UM	9UM			48
	ESF-M1P5-A	PLATE 4UM	4UM			24
	ESF-M1P6-A	PLATE 5UM	5UM			32
FORD	ESF-M1P41-A	PLATING, ZINC, SUPPLIMENTARY CHROMATE TREATMENT	5UM	YELLOW	50	
FORD	ESS-M1P45-A	PLATING, ZINC AND CHROMATE (S36)	5UM	YELLOW	72	
FORD	WSA-M1P87-A1	PLATING, ZINC NICKEL, CHROMATED	8UM	CLEAR	NA	768
FORD	WSB-M1P10-B	PLATING, TIN ELECTRODEPOSITED ON FERROUS, COPPER OR COPPER ALLOY	2.1UM	SILVER		
FORD	WSB-M1P11-B	PLATING, TIN ELECTRODEPOSITED ON FERROUS, COPPER OR COPPER ALLOY	10UM	SILVER		
FORD	WSB-M64J28-A	CATIONIC ELECTROCOAT	20UM			500
FORD	WSD-M1P65-B1/B2	PLATING, ELECTROLESS NICKEL				
	B1	ELECTROLESS NICKEL, HEAT TREATED	10UM	SILVER	NA	24
	B2	ELECTROLESS NICKEL, AS DEPOSITED	10UM	SILVER	NA	NA
FORD	WSD-M1P85-A1/A3	PLATING, ZINC OVER FERROUS SURFACES				
	A1	ZINC 5UM	5UM	SILVER	NA	24
	A2	ZINC 8UM	8UM	SILVER	NA	48
	A3	ZINC 13UM	13UM	SILVER	NA	96
FORD	WSE-M1P93-A1/A6	PLATING TIN ZINC ALLOY, ELECTROPLATED OVER FERROUS SURFACES				
	A1	TIN ZINC 5UM	5UM	YELLOW	72	288
	A2	TIN ZINC 8UM	8UM	YELLOW	72	408
	A3	TIN ZINC 10UM	10UM	YELLOW	72	504
	A4	TIN ZINC 13UM	13UM	YELLOW	72	600
FORD	WSF-M1P89-A1/A2	PLATING, ZINC IRON OVER FERROUS SURFACES				
	A1		5UM			
	A2		8UM			
FORD	WSS-M1P85-B1/B5	ELECTROLYTIC ZINC				

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ORGANIZATION	SPEC.	DESCRIPTION	THICK.	COLOR	SALT SPRAY	
					WHITE	RED
	B1	5UM THIN FILM PASSIVATE	5UM		24	72
	B2	8UM THIN FILM PASSIVATE	8UM		48	96
	B3	8UM THICK FILM PASSIVATE	8UM		48	96
	B4	8UM THIN FILM PASSIVATE, WITH SEALANT	8UM		96	360
	B5	8UM THICK FILM PASSIVAE, WITH SEALANT	8UM		96	360
FORD	WSS-M1P87-B1/B5	ELECTROLYTIC ZINC NICKEL				
	B1	8UM WITH PASSIVATE	8UM		120	600
	B2	8UM WITH PASSIVATE, AND ORGANIC SEALANT	8UM	CLEAR	240	960
	B3	8UM WITH PASSIVATE, AND ORGANIC SEALANT, BLACK	8UM	BLACK	240	960
	B4	8UM WITH PASSIVATE, AND INORGANCE SEALANT	8UM	CLEAR	240	960
	B5	8UM WITH PASSIVATE, AND INORGANCE SEALANT, BLACK	8UM	BLACK	240	960
FORD	WSS-M21P44-A1/A4	CORROSION PRETECTIVE COATINGS FOR ZINC ALLOYS				
	A1	ZINC NICKEL ALLOY, TRIVALENT PASSIVATE, SILVER	6UM	SILVER	N/A	480
	A2	ZINC NICKEL ALLOY, TRIVALENT PASSIVATE WITH ORGANIC SEAL (SILVER NOT USED WITH NEW DESIGN)	7UM	CLEAR	360	960
	A3	ZINC NICKEL ALLOY, TRIVALENT PASSIVATE WITH CATHODIC ELECTROCOAT, BLACK	18UM	BLACK	480	960
GM	9984001	METAL SURFACE PREPARATION				
GM	9984120	ELECTRODEPOSITION PRIMER, CATHODIC ELPO FOR SMALL PARTS		BLACK		
	TYPE II	CHROMIUM FREE		BLACK		
	TYPE III	CHROMIUM AND LEAD FREE		BLACK		
	TYPE IV	CHROMIUM AND LEAD FREE		BLACK		
GM	GM1000M	RESTRICTED AND REPORTABLE CHEMICALS				
GM	GMW3034	ABSENCE OF HEXAVALENT CHROME (CR VI) IN COATINGS				
GM	GMW3044M	ELECTROLYTICALLY DEPOSITED ZINC COATINGS				
	3U24/0	THICKNESS 3 MICROMETERS	3UM		24	N/A
	6U48/0	THICKNESS 6 MICROMETERS	6UM		48	N/A
	9U72/0	THICKNESS 9 MICROMETERS	9UM		72	N/A
	12U96/0	THICKNESS 12 MICROMETERS	12UM		96	N/A
	15U120/0	THICKNESS 15 MICROMETERS	15UM		120	N/A
	9K96/24	THICKNESS 9 MICROMETERS	9UM		24	96
	15K240/24	THICKNESS 15 MICROMETERS	15UM		24	240
	8K240/24	THICKNESS 8 MICROMETERS	8UM		120	240
	15K360/120X	THICKNESS 15 MICROMETERS	15UM		120	360
	8B240/120X	THICKNESS 8 MICROMETERS	8UM		120	240
	15B360/120X	THICKNESS 15 MICROMETERS	15UM		120	360
	15D240/96	THICKNESS 15 MICROMETERS	15UM		96	240
	8D360/120J	THICKNESS 8 MICROMETERS	8UM		120	360
	15D480/120J	THICKNESS 15 MICROMETERS	15UM		120	480
GM	GMW3059	RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS				
GM	GMW3200	TIN ZINC PLATING 8UM TRIVALENT PASSIVATE, SEALANT	8UM		48	1000
GM	GMW4205	E-COAT OVER ZINC, ZINC/IRON, ZINC/NICKEL			144	480
GM	GM4254M	NICKEL PLATING				32
	CODE 100	THICKNESS 100 MICROMETERS	100UM	SILVER		16
	CODE 50	THICKNESS 50 MICROMETERS	50UM	SILVER		N/A
	CODE 30	THICKNESS 30 MICROMETERS	30UM	SILVER		N/A
	CODE 20	THICKNESS 20 MICROMETERS	20UM	SILVER		N/A

COATINGS MANAGEMENT CORPORATION

AN ISO9001:2015 REGISTERED COMPANY

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ORGANIZATION	SPEC. CODE	DESCRIPTION	THICK.	COLOR	SALT SPRAY		RED
					WHITE		
	10	THICKNESS 10 MICROMETERS	10UM	SILVER			
GM	GM4298P	SALT SPRAY (MIST) TEST					
GM	GM4344M	CORROSION PROTECTIVE COATINGS, ZINC PLATING (OBSOLETE - REPLACED BY GMW3044)					
	3U 24/0	THICKNESS 3 MICROMETERS	3UM	N/A	24	N/A	
	6U 48/0	THICKNESS 6 MICROMETERS	6UM	N/A	48	N/A	
	9U 72/0	THICKNESS 9 MICROMETERS	9UM	N/A	72	N/A	
	12U 96/0	THICKNESS 12 MICROMETERS	12UM	N/A	96	N/A	
	15U 120/0	THICKNESS 15 MICROMETERS	15UM	N/A	120	N/A	
	3K 32/8	THICKNESS 3 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT	3UM	CLEAR	8	32	
	6K 56/8	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT	6UM	CLEAR	8	56	
	9K 96/0	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-CLEAR OR LIGHT IRID. BLUE	9UM	CLEAR	N/A	96	
	12K 120/0	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-CLEAR OR LIGHT IRID. BLUE	12UM	CLEAR	N/A	120	
	15K 144/0	THICKNESS 15 MICROMETERS-PASSIVATION OR CONVERSION COATING-CLEAR OR LIGHT IRID. BLUE	15UM	CLEAR	N/A	144	
	3D 72/48	THICKNESS 3 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	3UM	YELLOW	48	72	
	6D 96/48	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	6UM	YELLOW	48	96	
	9D 120/48	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	9UM	YELLOW	48	120	
	12D 144/48	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	12UM	YELLOW	48	144	
	6D 120/72	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-YELLOW	6UM	YELLOW	72	120	
	9D 144/72	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-YELLOW	9UM	YELLOW	72	144	
	10D 192/96	THICKNESS 10 MICROMETERS-PASSIVATION OR CONVERSION COATING	10UM	NA	96	192	
	12D 168/72	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-BROWN	12UM	BROWN	72	168	
	6D 144/96	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-OLIVE DRAB	6UM	OLIVE	96	144	
	9D 168/96	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-OLIVE DRAB	9UM	OLIVE	96	168	
	12D 192/96	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-OLIVE DRAB	12UM	OLIVE	96	192	
	15D 240/0	THICKNESS 15 MICROMETERS-PASSIVATION OR CONVERSION COATING-YELLOW-BROWN OR OLIVE DRAB	15UM	YELLOW	N/A	240	
	6E 240/72	THICKNESS 6 MICROMETERS-ZINC PHOSPHATE/ELECTROCOAT/OIL-BLACK	6UM	BLACK	72	240	
	9E 336/72	THICKNESS 9 MICROMETERS-ZINC PHOSPHATE/ELECTROCOAT/OIL-BLACK	9UM	BLACK	72	336	
	12E 480/72	THICKNESS 12 MICROMETERS-ZINC PHOSPHATE/ELECTROCOAT/OIL-BLACK	12UM	BLACK	72	480	
	9B 0/72	THICKNESS 9 MICROMETERS-DECORATIVE BLACK	9UM	BLACK	72	N/A	
	15B 0/144	THICKNESS 15 MICROMETERS-DECORATIVE BLACK	15UM	BLACK	144	N/A	
GM	GM4345M	CORROSION PROTECTIVE COATINGS, ZINC PLATING (OBSOLETE - REPLACED BY GMW3044)					
	3U 24/0	THICKNESS 3 MICROMETERS	3UM	N/A	24	N/A	
	6U 48/0	THICKNESS 6 MICROMETERS	6UM	N/A	48	N/A	
	9U 72/0	THICKNESS 9 MICROMETERS	9UM	N/A	72	N/A	
	12U 96/0	THICKNESS 12 MICROMETERS	12UM	N/A	96	N/A	
	15U 120/0	THICKNESS 15 MICROMETERS	15UM	N/A	120	N/A	
	3K 32/8	THICKNESS 3 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT	3UM	CLEAR	8	32	
	6K 56/8	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT	6UM	CLEAR	8	56	
	9K 96/0	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-CLEAR OR LIGHT IRID. BLUE	9UM	CLEAR	N/A	96	
	12K 120/0	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-CLEAR OR LIGHT IRID. BLUE	12UM	CLEAR	N/A	120	
	15K 144/0	THICKNESS 15 MICROMETERS-PASSIVATION OR CONVERSION COATING-CLEAR OR LIGHT IRID. BLUE	15UM	CLEAR	N/A	144	
	3D 72/48	THICKNESS 3 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	3UM	YELLOW	48	72	
	6D 96/48	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	6UM	YELLOW	48	96	
	9D 120/48	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	9UM	YELLOW	48	120	
	12D 144/48	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-BRIGHT YELLOW	12UM	YELLOW	48	144	
	6D 120/72	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-YELLOW	6UM	YELLOW	72	120	
	9D 144/72	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-YELLOW	9UM	YELLOW	72	144	
	10D 192/96	THICKNESS 10 MICROMETERS-PASSIVATION OR CONVERSION COATING	10UM	NA	96	192	
	12D 168/72	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-BROWN	12UM	BROWN	72	168	
	6D 144/96	THICKNESS 6 MICROMETERS-PASSIVATION OR CONVERSION COATING-OLIVE DRAB	6UM	OLIVE	96	144	
	9D 168/96	THICKNESS 9 MICROMETERS-PASSIVATION OR CONVERSION COATING-OLIVE DRAB	9UM	OLIVE	96	168	
	12D 192/96	THICKNESS 12 MICROMETERS-PASSIVATION OR CONVERSION COATING-OLIVE DRAB	12UM	OLIVE	96	192	
	15D 240/0	THICKNESS 15 MICROMETERS-PASSIVATION OR CONVERSION COATING-YELLOW-BROWN OR OLIVE DRAB	15UM	YELLOW	N/A	240	

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AN ISO9001:2015 REGISTERED COMPANY

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ORGANIZATION	SPEC.	DESCRIPTION	THICK.	COLOR	SALT SPRAY	
					WHITE	RED
	6E 240/72	THICKNESS 6 MICROMETERS-ZINC PHOSPHATE/ELECTROCOAT/OIL-BLACK	6UM	BLACK	72	240
	9E 336/72	THICKNESS 9 MICROMETERS-ZINC PHOSPHATE/ELECTROCOAT/OIL-BLACK	9UM	BLACK	72	336
	12E 480/72	THICKNESS 12 MICROMETERS-ZINC PHOSPHATE/ELECTROCOAT/OIL-BLACK	12UM	BLACK	72	480
	9B 0/72	THICKNESS 9 MICROMETERS-DECORATIVE BLACK	9UM	BLACK		72
	15B 0/144	THICKNESS 15 MICROMETERS-DECORATIVE BLACK	15UM	BLACK		144
GM	GM4435M	PROTECTIVE FINISHES, PHOSPHATE TYPE				
	CODE A	ZINC PHOSPHATE PLUS PROTECTIVE OIL				72
	CODE B	ZINC PHOSPHATE PLUS PROTECTIVE PAINT				72
	CODE D	ZINC PHOSPHATE				NA
	CODE E	ZINC PHOSPHATE PLUS PROTECTIVE WATER BASE WAX				24
	CODE G	ZINC PHOSPHATE PLUS APPROVED ORGANIC SEALER				72
GM	GMW4700	CORROSION PROTECTIVE COATINGS-ZINC ALLOY PLATINGS	8UM			
	ZN-FE	ZINC IRON				480
	ZN-NI A	ZINC NICKEL (5-15% NICKEL)				480
	ZN-NI B	ZINC NICKEL (10-17% NICKEL)			240	1000
GM	GM6138M	PLATING-MULTILAYER ELECTROPLATED/BLACK TYPE				
		NI-ALLOY LAYER (NOTE 1) THICKNESS 5 MICRONS MIN	5UM			
		ZN N1 ALLOY (NOTE 2) THICKNESS 12.5 MICRONS MIN	12.5UM			
		BLACK ORGANIC THICKNESS 25 MICRONS MAX				
GM	GM6280M	CORROSION PROTECTIVE COATINGS, ZINC ALLOY PLATING (OBSOLETE - REPLACED BY GMW4700)				
	ZN/NI	ZINC NICKEL PLUS YELLOW CHROMATE		YELLOW		500
	ZN/NI	ZINC NICKEL PLUS CLEAR CHROMATE		CLEAR		240
	ZN/FE	ZINC IRON PLUS BLACK CHROMATE		BLACK		288
	SN/ZN	TIN ZINC PLUS YELLOW CHROMATE		YELLOW	96	
GM	GMW16730	COSMETIC COATING, BLACK ZINC-NICKEL BASED				
		ZINC NICKEL, 10UM, BLACK TRIVALENT, NANO SEAL	10UM	BLACK	240	1000
HONDA	HES D2003-05	ELECTROPLATING SPECIFICATIONS				
	MFZN1-C	ZINC PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	72	120
	MFZN1-K	ZINC PLATING, 5UM, BLACK TRIVALENT	5UM	BLACK	72	120
	MFZN2-C	ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	240
	MFZN2-K	ZINC PLATING, 8UM, BLACK TRIVALENT	8UM	BLACK	72	240
	MFZN3-C	ZINC PLATING, 13UM, CLEAR TRIVALENT	13UM	CLEAR	72	360
	MFZN-NI1-C	ZINC NICKEL PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	192	1200
	MFZN-NI1-K	ZINC NICKEL PLATING, 5UM, BLACK TRIVALENT	5UM	BLACK	192	1200
	MFSN-ZN1-C	TIN ZINC PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR		500
	MFSN-ZN2-C	TIN ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR		800
	MFZN-FE1-K	ZINC IRON PLATING, 8UM, BLACK TRIVALENT	8UM	BLACK	120	800
HONDA	HES D2021-04	CORROSION PROOF COATING ON METALS				
		EPOXY COATING	20UM	BLACK	240	480
HYUNDAI	MS611-15	ZINC ALLOY ELECTRO PLATING				
		ZINC PLATING 3UM BLACK OR CLEAR	3UM		72	120
		ZINC PLATING 5UM BLACK OR CLEAR	5UM		72	168
		ZINC PLATING 8UM BLACK OR CLEAR	8UM		72	240
		ZINC PLATING 13UM BLACK OR CLEAR	13UM		72	372
		ZINC PLATING 25UM BLACK OR CLEAR	25UM		72	360
MAZDA	MES CG 310	ELECTROPLATING SPECIFICATIONS				
	MFZNT1-W	ZINC PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	72	48

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					WHITE	RED
	MFZNT2-W	ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	96
	MFZNT3-W	ZINC PLATING, 13UM, CLEAR TRIVALENT	13UM	CLEAR	72	144
	MFZNT1-B	ZINC PLATING, 5UM, BLACK TRIVALENT	5UM	BLACK	72	120
	MFZNT2-B	ZINC PLATING, 8UM, BLACK TRIVALENT	8UM	BLACK	72	168
	MFZNT3-B	ZINC PLATING, 13UM, BLACK TRIVALENT	13UM	BLACK	72	192
	MFZNT5-B	ZINC PLATING, 25UM, BLACK TRIVALENT	25UM	BLACK	78	336
MAZDA	MES MN 600L	E-COAT				
MERCEDES	DBL 7391	SUPPLY SPECIFICATION COATING/PAINTING FOR PARTS WITH HIGH CORROSIVE STRESS				
MERCEDES	DBL 8451	ELECTRODEPOSITED ZINC OR ZINC ALLOY COATINGS				
	ZN	ZINC PLATED 6-8UM	6UM		96	240
	ZN	ZINC PLATED 10-12UM	10UM		168	360
	ZNFE	ZINC IRON PLATED 6-8UM	6UM		120	480
	ZNFE	ZINC IRON PLATED 10-12UM	10UM		360	600
	ZNNI	ZINC NICKEL PLATED 6-8UM	6UM		120	720
	ZNNI	ZINC NICKEL PLATED 10-12UM	10UM		240	720
MITSUBISHI	MS 82-3701	ZINC ELECTROPLATING STANDARD				
	MFZN3-C	ZINC PLATING 3UM CLEAR TRIVALENT	3UM	CLEAR	72	
	MFZN5-C	ZINC PLATING 5UM CLEAR TRIVALENT	5UM	CLEAR	72	180
	MFZN5-K	ZINC PLATING 5UM BLACK TRIVALENT	5UM	BLACK	72	132
	MFZN8-C	ZINC PLATING 8UM CLEAR TRIVALENT	8UM	CLEAR	72	200
	MFZN8-K	ZINC PLATING 8UM BLACK TRIVALENT	8UM	BLACK	72	152
	MFZN13-C	ZINC PLATING 13UM CLEAR TRIVALENT	13UM	CLEAR	72	240
	MFZN13-K	ZINC PLATING 13UM BLACK TRIVALENT	13UM	BLACK	72	192
	MFZN20	ZINC PLATING 20UM	20UM		72	152
	MFZN25-C	ZINC PLATING 25UM CLEAR TRIVALENT	25UM	CLEAR	72	448
NAVISTAR	CEMS G-22	CORPORATE ENGINEERING MATERIALS SPECIFICATIONS FOR ZINC NICKEL				
	ZNI-C1	ZINC NICKEL COATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	120	480
	ZNI-C2	ZINC NICKEL COATING, 5UM, CLEAR TRIVALENT, PLUS TOPCOAT	5UM	CLEAR	168	620
	ZNI-C3	ZINC NICKEL COATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR	120	600
	ZNI-C4	ZINC NICKEL COATING, 8UM, CLEAR TRIVALENT, PLUS TOPCOAT	8UM	CLEAR	168	840
	ZNI-C5	ZINC NICKEL COATING, 8UM, CLEAR TRIVALENT, PLUS TOPCOAT	8UM	CLEAR	240	1000
	ZNI-B1	ZINC NICKEL COATING, 5UM, BLACK TRIVALENT, PLUS TOPCOAT	5UM	BLACK	168	620
	ZNI-B2	ZINC NICKEL COATING, 8UM, BLACK TRIVALENT, PLUS TOPCOAT	8UM	BLACK	240	1000
NISSAN	M4040 [2006-N]	ZINC PLATING AND CHROMATE FILMS ON IRON AND STEEL				
	TYPE 5 MFZN 3TC	ZINC PLATING, 3UM, CLEAR TRIVALENT	3UM	CLEAR	72	96
	TYPE 5 MFZN 5TC	ZINC PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	72	144
	TYPE 5 MFZN 8TC	ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	192
	TYPE 5 MFZN 13TC	ZINC PLATING, 13UM, CLEAR TRIVALENT	13UM	CLEAR	72	240
	TYPE 6 MFZN 3TC	ZINC PLATING, 3UM, BLACK TRIVALENT	3UM	BLACK	72	96
	TYPE 6 MFZN 5TC	ZINC PLATING, 5UM, BLACK TRIVALENT	5UM	BLACK	72	144
	TYPE 6 MFZN 8TC	ZINC PLATING, 8UM, BLACK TRIVALENT	8UM	BLACK	72	192
	TYPE 6 MFZN 13TC	ZINC PLATING, 13UM, BLACK TRIVALENT	13UM	BLACK	72	240
NISSAN	M4059 [1998-N]	ZINC IRON ALLOY PLATING ON IRON AND STEEL				
	TYPE 1 ZNFE5K	ZINC IRON PLATING, 5UM, BLACK TRIVALENT	5UM	BLACK	72	720
	TYPE 2 ZNFE5C	ZINC IRON PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	96	720
NISSAN	M4060 [1998-2]	ELECTROLYTIC ZINC-NICKEL ALLOY PLATING				
	TYPE 2 ZNNI5C	ZINC NICKEL, 5UM, CLEAR TRIVALENT	5UM	CLEAR	72	720
	TYPE 2 ZNNI8C	ZINC NICKEL, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	1200

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					WHITE	RED
	TYPE 2 ZNNI13C	ZINC NICKEL, 13UM, CLEAR TRIVALENT	13UM	CLEAR	72	1800
	TYPE 3 ZNNI5C	ZINC NICKEL, 5UM, BLACK TRIVALENT	5UM	BLACK	72	720
	TYPE 3 ZNNI8C	ZINC NICKEL, 8UM, BLACK TRIVALENT	8UM	BLACK	72	1200
	TYPE 3 ZNNI13C	ZINC NICKEL, 13UM, BLACK TRIVALENT	13UM	BLACK	72	1800
NISSAN	M4067 [2007-N]	TIN-ZINC ALLOY ELECTROPLATING				
	TYPE 0 SNZN5	TIN ZINC PLATING, 5UM	5UM			96
	TYPE 0 SNZN8	TIN ZINC PLATING, 8UM	8UM			144
	TYPE 1 SNZN5	TIN ZINC PLATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR		480
	TYPE 1 SNZN8	TIN ZINC PLATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR		720
PACCAR	CMT0030	E-COAT, 6-10UM	6UM			
PARKER	DS-3004-001	ZINC NICKEL ALLOY PLATING WITH TRIVALENT CLEAR CHROMATE, 8-12.5UM	8UM			120
PARKER	ES2008	ELECTROLESS NICKEL PLATING, 17UM	17UM			
PARKER	FC-F01 (PZ1)	ZINC PLATING WITH TRIVALENT CHROMATE, 8-12.5UM	8UM		200	500
PARKER	HS-F15	ZINC PLATING WITH CLEAR PASSIVATION AND TOPCOAT, 8-13UM	8UM			
PARKER	HS-F22	ZINC NICKEL PLATING WITH CLEAR PASSIVATION AND TOPCOAT, 8-12.5UM	8UM		120	720
TOYOTA	TSH2354G	CATHODIC ELECTRODEPOSITION FILM	11UM			480
TOYOTA	TSH3600G	COATING FOR ZINC PHOSPHATED PARTS	15UM			
TOYOTA	TSH5105G	DEHYDROGENATION TREATMENT				
TOYOTA	TSH6500G	ELECTROPLATED ZINC COATING (OBSOLETE - REPLACED BY TSH6524G)				
	TSH6500G-BC	ZINC COATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR		48
	TSH6500G-BG	ZINC COATING, 5UM, BLACK TRIVALENT	5UM	BLACK		48
	TSH6500G-AC	ZINC COATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR		96
	TSH6500G-AG	ZINC COATING, 8UM, BLACK TRIVALENT	8UM	BLACK		96
	TSH6500G-SC	ZINC COATING, 13UM, CLEAR TRIVALENT	13UM	CLEAR		144
	TSH6500G-SG	ZINC COATING, 13UM, BLACK TRIVALENT	13UM	BLACK		144
	TSH6500G-UC	ZINC COATING, 25UM, CLEAR TRIVALENT	25UM	CLEAR		240
	TSH6500G-UG	ZINC COATING, 25UM, BLACK TRIVALENT	25UM	BLACK		240
TOYOTA	TSH6511G	NICKEL-PHOSPHORUS ALLOY COATING (NO-ELECTROLYSIS GALVANIZING)				
	TSH6511GA	20UM OR SPECIFIED	20UM			144
	TSH6511GB	10UM TO 20UM	10UM			144
	TSH6511GC	5UM TO 10UM	5UM			72
	TSH6511GD	SPECIFIED THICKNESS UP TO 5UM				N/A
	TSH6511GE	SPECIFIED THICKNESS	N/A			N/A
TOYOTA	TSH6512G	ELECTROPLATED TIN-ZINC ALLOY COATINGS				
	TSH6512G-A	TIN ZINC PLATED, 10UM, CLEAR TRIVALENT	10UM	CLEAR		248
	TSH6512G-B	TIN ZINC PLATED, 5UM, CLEAR TRIVALENT	5UM	CLEAR		168
TOYOTA	TSH6524G	ELECTROPLATED ZINC COATING (HEXAVALENT CHROME FREE)				
	TSH6500G-BC	ZINC COATING, 5UM, CLEAR TRIVALENT	5UM	CLEAR	72	120
	TSH6500G-BE	ZINC COATING, 5UM, BLACK TRIVALENT	5UM	BLACK	72	120
	TSH6500G-AC	ZINC COATING, 8UM, CLEAR TRIVALENT	8UM	CLEAR	72	168
	TSH6500G-AE	ZINC COATING, 8UM, BLACK TRIVALENT	8UM	BLACK	72	168
	TSH6500G-SC	ZINC COATING, 13UM, CLEAR TRIVALENT	13UM	CLEAR	72	216

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					WHITE	RED
	TSH6500G-SE	ZINC COATING, 13UM, BLACK TRIVALENT	13UM	BLACK	72	216
	TSH6500G-UC	ZINC COATING, 25UM, CLEAR TRIVALENT	25UM	CLEAR	72	312
	TSH6500G-UE	ZINC COATING, 25UM, BLACK TRIVALENT	25UM	BLACK	72	312
TOYOTA	TSH6530G	ELECTROPLATED ZINC-NICKEL ALLOY COATING				
	TSH6530G-AC	ZINC NICKEL PLATED, 10UM, CLEAR TRIVALENT	10UM	CLEAR	300	1000
	TSH6530G-AE	ZINC NICKEL PLATED, 10UM, BLACK TRIVALENT	10UM	BLACK	300	1000
	TSH6530G-BC	ZINC NICKEL PLATED, 5UM, CLEAR TRIVALENT	5UM	CLEAR	300	650
	TSH6530G-BE	ZINC NICKEL PLATED,5UM, BLACK TRIVALENT	5UM	BLACK	300	650
VOLKSWAGEN	TL 217	ZINC COATINGS				
	TYPE 3	ZINC PLATED, 8-35UM, WITH PASSIVATE, ORGANIC OR INORGANIC SEALANT	8UM			
	TYPE 6	ZINC PLATED, 15UM-35UM, WITH PASSIVATE, ORGANIC OR INORGANIC SEALANT	15UM			
VOLKSWAGEN	TL 244	ZINC/NICKEL ALLOY COATINGS				
		ZINC NICKEL PLATED, 8-25UM, WITH PASSIVATE, ORGANIC OR INORGANIC SEALANT	8UM			
VOLKSWAGEN	TL 260	PAINT COATING OF METAL SURFACES				
		OFL-X630	15UM			
		OFL-X634	35UM			
VOLVO	STD-121-0003	CATHODICALLY PROTECTIVE ZINC NICKEL SURFACE TREATMENT				
	400-1	ZINC NICKEL, 3UM	3UM			
	400-2	ZINC NICKEL, 5UM	5UM			
	400-3	ZINC NICKEL, 8UM	8UM			
	400-4	ZINC NICKEL, 10UM	10UM			
VOLVO	STD-423-009	E-COAT				
VOLVO	STD-5732-105	ELECTROPLATED COATINGS WITH ZINC				
	FE/ZN 5 C1	ZINC PLATED, 5UM, CLEAR TRIVALENT	5UM	CLEAR	6	48
	FE/ZN 8 C1	ZINC PLATED, 8UM, CLEAR TRIVALENT	8UM	CLEAR	6	72
	FE/ZN 12 C1	ZINC PLATED, 12UM, CLEAR TRIVALENT	12UM	CLEAR	6	144
	FE/ZN 15 C1	ZINC PLATED, 15UM, CLEAR TRIVALENT	15UM	CLEAR	6	174
	FE/ZN 20 C1	ZINC PLATED, 20UM, CLEAR TRIVALENT	20UM	CLEAR	6	240
	FE/ZN 25 C1	ZINC PLATED, 25UM, CLEAR TRIVALENT	25UM	CLEAR	6	306
	FE/ZN 5 C4	ZINC PLATED, 5UM, BLACK TRIVALENT	5UM	BLACK	6	48
	FE/ZN 8 C4	ZINC PLATED, 8UM, BLACK TRIVALENT	8UM	BLACK	6	72
	FE/ZN 12 C4	ZINC PLATED, 12UM, BLACK TRIVALENT	12UM	BLACK	6	144
	FE/ZN 15 C4	ZINC PLATED, 15UM, BLACK TRIVALENT	15UM	BLACK	6	174
	FE/ZN 20 C4	ZINC PLATED, 20UM, BLACK TRIVALENT	20UM	BLACK	6	240
	FE/ZN 25 C4	ZINC PLATED, 25UM, BLACK TRIVALENT	25UM	BLACK	6	306
VOLVO	STD-5735-104	ELECTROPLATED COATINGS OF ZINC IRON				
	FE/ZN-FE 5 C4	ZINC IRON, 5UM, BLACK TRIVALENT	5UM	BLACK	200	292
	FE/ZN-FE 8 C4	ZINC IRON, 8UM, BLACK TRIVALENT	8UM	BLACK	200	266
	FE/ZN-FE 12 C4	ZINC IRON, 12UM, BLACK TRIVALENT	12UM	BLACK	200	338
	FE/ZN-FE 15 C4	ZINC IRON, 15UM, BLACK TRIVALENT	15UM	BLACK	200	368